MP153



SEMI AUTO SHOTGUN

European American Armory Corp. 3856 North U.S. Highway One Cocea, Florida 32926 (321) 639-4842 www.sascorp.com E-mail: eascorp@bv.nst

EAA MODEL: MP153 SEMI AUTO SHOTGUN

WARNING AND INSTRUCTION MANUAL PLEASE READ THESE INSTRUCTIONS

MODEL NUMBER TYPE MP153 SIA SHOTGUN BARREL LENGTH 20',24',26',28',30' CALIBERS 12GA / 3.5° FINISH

GENERAL INFORMATION:

Weight (average) - 28" = 8.5 LB6 Overall Length - 41" TO 52"

FOR YOUR SAFETY AND THE SAFETY OF OTHERS, this owner's manual contains important warnings and safety procedures which most be understood BEFORE using this frearm. Read the entire manual and if you do not understand any part if or the operation of your shotgun, stop and seek professional frearms instructions. You can get a copy of this manual from European American Armony Corp. on request.

Record the serial number of your frearm:	
#	
and a description of it:	

Make a copy of this manual, proof of purchase/sales record for salekeeping in a secure safe or fireproof container. Such proof is necessary if the firearm is stolen or for warranty repair. Before handling any firearm, make sure you know the salety procedures and most importantly, keep the firearm pointed in a safe direction.

WARNING

YOU RISK INJURY OR DEATH BY HANDLING THIS FIREARM

Before handling this firearm, read, understand and follow the instructions in this manual. Always keep this manual with the firearm. If you lend, give or sell this firearm, be sure the manual goes with it. If there is anything you do not understand, seek advice from someone qualified in safe handling of firearms.

WARNING

"This firearm should always be transported unloaded in its case,"

TYPE OF AMMUNITION TO BE USED

It is suggested that high quality commercially manufactured ammunition be used withis firearm. Some factory ammunition works botter than others and you should stock with the brand you find works well in your shottgun. Avoid military surplus or hot loaded ammo. The use of reloaded, high prossure or hand loaded ammunition will yold the warranty.

NOTICE

SHOTGUNS ARE CLASSIFIED AS FIREARMS OF DANGEROUS WEAPONS and are said by European American Armory Corporation with the specific understanding that we are not responsible in any manner what so ever for their safe handling or resale under local laws and regulations.

European American Armory shall not be responsible in any manner whatsoever for malfunctioning of the firearm, for physical injury or for properly clamage resulting in whole or in part from (1) intentional or negligent discharge, (2) improper or careless handling, (3) unauthorized modifications englor a keration to the internal/safety mechanisms. (4) defective, improper, high pressure hand-loaded, or reloaded ammunition. (5) corrosion end/or lack of proper maintanance (8) deglect, or (7) other influences beyond our direct and immediate control. This limitation applies regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including any feiture to warn). Under no circumstance shall European American Armory Corporation be liable for incidental or consequential demages, such as loss of use of property, commercial lives and loss of earnings or profits.

SAFETY PROCEDURES

- We recommend that you get competent firearms instruction in safe handling before using this firearm. Pluzes lask your dealer. All guns are extremely dangerous if carelessly handled or used. Remember that the firearm user is the primary "safety" and to depend on any mechanical devices is to be only half safe.
- This firearm will fixe if a cartridge is in the chamber and the trigger is pulled and the safety is disengaged.
- DO NOT LOAD THIS SHOTGUN UNTIL YOU UNDERSTAND HOW THIS SHOTGUN OPERATES. KEEP this shotgun unloaded at all times except when ready to fire and you are sure of your target.
- 4. ALWAYS carry this shougun in a case or original box unloaded.
- 5. NEVER point this sholdun at anything that is not your intended target even if his shotgun is unloaded. When loading, cleaning, unloading or handling, always be sure the muzzle is pointed in a safe direction and elways keep your finger off the trigger.
- 6. NEVER assume any gun is unloaded. Before handling, check to make sure the chamber is empty. See unloading instructions and then unload any ammunition. Make sure you know that this or any firearm is fully unloaded before displaying or handling it. When handling any firearm, keep your fingers.

away from the trigger at all times until you intend to fire.

7. WARNING: The actual firearm does not contain any lead, however, it does fire ammunition centaining lead or lead compounds known to the State of California to gauss cancer, birth defects, reproductive toxicity, and other serious physical logary. Those who discharge a firearm, stand near semicine who discharges a firearm or cleans firearms are hereby warned of the dangers presented by lead and fead compounds and should take protective health measures. Avoid exposure to lead white handling and wash your hands after contest. Proper sit ventilistion is absolutely necessary when shooting indoors.

AMMUNITION WARNING

Old, Hot-loaded and/or re-loaded ammunition may be dangerous. Because of the poor or nonexistent quality control standards among some companies or people who make reloaded ammunition and the dangers of overloads and under loads (squb loads) which may occur, we recommend that only good quality new factory ammunition be fired in our treams. [If you prepare your own hand loads, do NOT exceed recommended pressures in line with those generated by standard factory loads as manufactured by Remington, Winchester, Federal, PMC or other reputable companies.) Old ammunition may not the with sufficient force to exper the projectile from the barrel.

READING THESE SAFETY RULES WILL SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Get instructions from a competent firearms instructor before using this or any firearm. Learn from a professional how to handle, load, unload, operate, fire and care for your oun.

NEVER PLAY with your frearm. It is not alroy and can be a very dangerous weapon that can cause serious personal injury or death.

Always keep the gun pointed in a safe direction. Treat every gun as if it is touded...all the time. NEVER point any finearm (loaded or unloaded) at any person or anything you do not intend to shoot. Always keep your gun unloaded until ready to use and make sure that it is unloaded before disaning

Keep your finger OFF the trigger until you are actually aiming at the target and ready to shoot. Learn to rest your linger outside of the trigger guard.

Neversely on a gun's "safety" to protect you from unsafe gun handling. A safety is only a mechanical device, not a substitute for common sense and gun safety procedures.

Never leave a gun unpittended or where it could fall and fire.

Store guns and ammunition separately beyond the reach of children, Make sure that they are properly secured so untrained individuals and children will be denied access to your guns and ammo.

Test your gun a operation and safeties only at a shooting range while the firearm. Is pointed in a safe direction.

Know your larget and what is beyond. Ask yourself what your builet will hit if it misses the target or passes through the intended larger. Remember, a fired projectile can travel over a mile (including a receder) and is capable a) going through walks.

Gans and accohol or drugs do not mix. Don't take any alcoholic beverages and or drugs before or during shooting activities.

Never pull a gun toward you by the muzzle. Don't climb a tree, cross a disch or lence with a loaded gun.

Always empty guns before entering a house, car, truck, boat, RV, camp or any building.

When receiving a gun, always open the bolt and check to make aure the chamber is unloaded.

NEVER accept mayone's werd that a gun is "unloaded" or "empty". You should immediately open the action and check to make sure it is unloaded.

Be cereful with ALL aminunition. Even "blank" cartridges are deadly at close range due to the muzzle blast. Make sure your ammunition is in new and in good closh concition. Do NOT oil or grease ammo as this may damage the carridge printer. Do NOT tamper with or after the standard factory ammunition.

Keep firearms unloaded when not actually in use. Load the gun only when on the range preparing to fire and unload it before leaving the range.

Never put your hand over the muzzle of a gun.

ALWAYS WEAR protective shooting glasses and hearing protection when raing frearms.

Specialors should be at least 10 feet behind and away from the shouler while the shooter is loading, shooting and uniqueling. Speciators should wear protection for hearing and sight loss and they should avoid distracting those shooting their firearms.

Reval drop your gun. If you do drop it, unload it and check it for proper function before using it again.

On NOT after or modify your gun. Don't try to change your gun's trigger pull, because it may affect sear ongagement and thereby cause accidental fring.

Do NOT remove any internal safety or safety device on the linearm. Safety mechanisms are designed to protect you from injury or death.

On maintain and keep your gun clean. Keep in a dry place away from other metals and water. If your gun shows sign of corresion or improper operation, have it serviced by a competent gunarnith.

Keep the muzzle pointed in a safe direction when loading and unloading your gun. Never point the muzzle at anyone.

Never shoot at hard flat surfaces or water....bullets ricochet.

If a gun faits to fire when the trigger is pulled, keep it pointed down range at the target for 80 seconds. Sometimes slow primer ignition will cause a "hang fire" and the cartridge will go of after a short pause. If it still fails to fire, keep muzzle pointed in safe direction and avoid exposure to the breech, as you attempt to unload your firearm.

Never let water, snow, mud or other material enter the barrol. Always be sure the barrol is tree of eny obstruction.

Singe many ammunition identifications sound similar, be sure that you use only the correct ammunition for your gon. Do NOT use the wrong size or wrong strength ammunition in your finarm.

Repeated and prolonged exposure to guntire may cause toxic levers of lead in your body. High levels of lead in the blood may result cancer, impolancy, birth defects and other serious physical injury. When shooting indoors, make sure there is proper fresh air ventilation.

Teach children: 1. NGT to truch guns, bulkets, cortridges, shells, flares or any explosive device and 2. If they discovery such a dangerous item or weapon, they must immediately report to bestion to their parents, school leacher and police.

Remember a finearm has the capability of taking your life or the life of someone else. Be careful with your firearm - an accident is almost always the result of not following basic safety rules.

HOME SAFETY IS PROBABLY YOUR BIGGEST CONCERN. We suggest a gun lock such as Master Gun Locks. They work on most firearms and are available in gun shops and sporting goods departments. For more information write: Master Gun Locks; Master Lock Company, P.O. Box 10367, Milwaukee. Wi 53210. You have invested this much in your new likearm, now invest a little more in your terrily's cafety.

USED FIREARMS - If you got your European American Armory firearm as a used gun, BEFORE USING IT you should unload it and check all its functions to be sure it works correctly. Firearms are some times altered to work incorrectly, or parts may be removed, lost or replaced with incorrect parts. First, unload it and check it yourself and then take it to a good gunsmith who knows European American Armory firearms, and have him examine it.

WRITE US concerning any items or circumstances which you don't understand and which might relate to your safety and the operation of your fream.

WARNING

BEFORE LOADING or firing a shotgon, examine the bore and the firing chamber to be certain they are clean and free of any obstruction. Even a heavy coat of oil, grease, snow or water may result in damage to the firearm and injury to the shooter and/or persons near the firearm. A mistre or unusual yound upon firing is a signal to cease firing and to examine the chamber and bore. If there is any obstruction, dear the obstruction and clean the bore and chamber before firing.

FIRING WARNING

When shooting, full eye and ear protection is mandatory at all times. Shootes and speciators must wear shooting glasses and sound suppressor to prevent eye injury and bearing loss. Vision loss and hearing impairment can occur with only one moment of non-protection.

WARNING

Any bare obstruction, even if it is only partly blocked, may cause the gun to blow up if it is fired, or may cause damage to the gun such as a bulged barrel. To avoid injury or death to the shooter or bystanders, check the barrel before shooting or if a shot open not sound normal.

WARNING

Always keep the muzzle pointed in a safe direction. Never atternot to load or unload any irrearm inside a vehicle, building or other contined space (except a properly constructed shooting range). Enclosed areas frequently offer no completely safe direction in which to point the firearm. If an accidental discharge occurs, there is great risk of injury or properly demage. Before kinding, always clean all grease and oil from the bore and chamber, and check to be contain that no obstruction is in the barrel. Any loreign melter in the barrel could could could a burged or burst barrel or other damage to the firearm and could could obtain a purged or burst barrel or others.

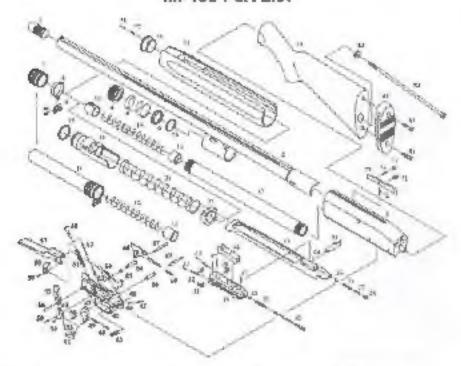
WARNING

If there is any reason to suspect that a bullet or projectile is obstructing the barrel, immediately unload the linearm (See Unloading Instructions) and chack the chamber and the bore. A bullet may be lodged some distance down the barrel where it can not easily be seen. Check the bore by using a cleaning rod to pass through the barrel. If a blockage is in the bore, DO NOT ATTEMPT TO SHOOT IT OUT WITH ANOTHER CARTRIDGE, OR BLOW IT OUT WITH A BLANK CARTRIDGE OR A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUE(S) CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM AND CAUSE SERIOUS PERSONAL MIJURY. If the blockage can be removed with a displing rod, clean any unburried powder grains from the bore, chambers & mechanism before resuming shooting. If the blockage can not be disloaded by tapping it with a cleaning rod, take the firearm to a gunsmith.

WARNING (Mechanical Malfunctions)

STOP SHODTING IMMEDIATELY AND UNLOAD YOUR FIREARM If your firearm develops a mechanical malfunction; binding or stoppage, spitting powder/gas; a cartridge primer is punctured; a partridge case is bulged or ruptured; or the sound on firing does not sound quite right. Do NOT try one more shot but unload your firearm and take it and the ammunition to a qualified gunsmith or send it back to EAA for examination. Do not assume that the shotgun is empty merely because you checked the chamber. You must also check the bore for any fired shot or was jammed inside the barral.

MP153 Part List



- Clarks feitst
- Barrol
- 5000,401
- Can extendor nigo
- 5 Verse spring
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- Fright cap
- lane swise hand
- Sing aware ong
- of Singawa elazare
- Magazana luba estension
- Magazine luba excension spring
- 13. Magezine luba exersión abed
- 14. Magazine spring retainer
- 15 Magistrie sorrig
- Magazine follower
- 1. Magazine light
- 19 Injectal sect
- R. Erland seal
- 20. Poten/Action by group
- 21. Peta Learne
- 92. Forend support
- 23. Action ber assembly
- 24 F/
- 25. Bolt pecking handle down ball
- 26. Genna
- 2º Plage
- 28. Bestung

- 29. Bolt proving harde
- 30 Bult
- 31. Lah exporter
- 32 Left overacles spring
- 13 Left extractor plumper
- 34 Rahl extraoxi glunger
- 35 Right outside soring
- 36 Right edgg or
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- 40 Forgun
- 41 Looking Norsk 42 Trigger Transition
- 43 Salaty
- 44 Selety (pungo)
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- 49 Pin
- d7 Togge
- 48. Trape pulger
- 4th Trigger spring
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- 75 Bulstock
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- BI Editori woodstow
- EE Buffwerk gegen.
- El: Balsind way-in

External Control Parts:

Cross Trigger Block Safety. Located on trigger housing behind trigger, push button style. When rad ring is exposed shotgun will fire if trigger is pulled!! Do not disengage safety unless you are ready to fire shotgun. (Safety Engaged The red ring is not showing and the trigger is blocked from full travel. Safety Disengaged - The red rind is showing and the trigger has full travel. MAKE SURE YOU UNDERSTAND HOW THE SAFETY WORKS BEFORE YOU LOAD OR USE THE SHOTGUN!

Carrier Latch / Bolt Release Button: Located on right hand side of shotgan, protrudes out of forward right hand side of the receiver. Pushing in the button will release the carrier latch as well as release the bult if it is in the rearward position.

Corrier Latch: Located under the receiver in front of the trigger guard. Depressing the carrier latch button will release the lock on the latch so that it can be moved for loading.

Trigger: Located in the trigger guard with safety disengaged and trigger pulses to the rear shotgun will discharge

Both Cocking Handle: Localed on right hand side of shetgen protrudes from both used for pulling the both rearward. Note: If the gun has been cocked and the both has been released to the forward position the both will not lock back in the reward position the both maked rearward.

Forend Cap: Located on end of magazine tube at the front of the forend and under the barrel. Screws onto magazine tube right hand throad (WARNING DAP UNDER SPRING PRESSURE).

Carrier Stop Button: Located on the right hand side of receiver at the forward and of the trigger housing. This is a first button that moves for and alt and recets the bolt catch and locks the partier latch in the down position. If the gun has been cocked the bolt will not lock back unless this button has been pushed rearward. This button also locks the carrier latch in the downward position.

INFORMATION FIGURES (Direction for Assembly)

Fig. 1: When you open the box of your new MP153 shotgun the barrel is separated from the main portion of the shotgun. To attach the barrel first remove the stock and receiver from the plastic bag. Then unsurew foread cap

Warring the magazine the magazine cap is under spring pressure. Note: After assembly of the shotgun the spring in the magazine tube may become twisted. This will cause a decrease in magazine tube capacity, if you load and unload the magazine tube the spring will untwist and the capacity should be as defined in the manual.

If the plastic spring cap is not installed in the magazine tube then use small pin in the hole in the and of the magazine tube to hold the spring during removal of the cap. Simply unscrew the cap until you see the hole in the tube, insert pin thru hole to hold spring.

Fig 2: Remove forend from magazine tube

Fig 3: Depress the Carrier Stop Button.

Fig 4, Now remove the barral from the box and remove the plastic bag from the barral (nsert the barral ordension into the receiver (between the ball and the receiver) while making sure the barral lug is aligned with the magazine tube. Continue sliding the barral extension into the receiver and allow the barral lug to slide over the magazine tube. With the barral extension partially inserted into the receiver between the bott and the receiver, put the borr backing handle to the rear so that the bott is locked back. Now completely insert the barral extension into the receiver.



GAS SYSTEM WASHER PLACEMENT:

You thust blace the gas system washer in front of the barrel jug. Thus the gas system washer is between the barrel jug and the forend as nictured. (Fig. A)

Fig 5: Slide the forend over the magazine tube (do not force). Make sure that the forend is completely seated around the

magazinetube, barrel, and the receiver (note: the forend must seat flush with the receiver)

Fig 5: Screw on the forend cap so that the forend is held. firmly in place and flush against the receiver.

With the forend in place and the barrel in place and the forend cap securely in place, depress the carrier latch button and the boß will slide into the barrel extension (Note: If you see any portion of the barrel extension protruding from the receiver after you released the bolt or If there is a gap between the lonearm and the receiver you



DAN HYBRION WHICH

Fig. A

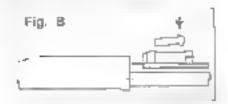


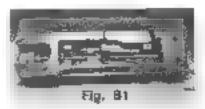
have not properly assembled the shoroun). If the boil does not side forward or you have good or the benefilextension protrudes from the receiver, reverse the assembly procedures and start over again making sure that the parties fully inserted into the receiver and that the forend is fully in place if you still can not assemble the shorour correctly take the gun to the dealer where you bought the purport or a qualified gunsmith for help.

Once the shotguint is assembled or if you can not fully assemble the shotgun and plan to carry it somewhere for help, activate the cross trigger block safety and keep it activated until you are ready to fire the shotgun. [Keep the salety on no matter if the gun is loaded or unloaded).

LOCKING BLOCK PLACEMENT

During assembly or reassembly make sufering boking lug is place as polared. (Fig. 4. Make suferms, the iring pin and fitting oin washer the beat marward by the locking fug. (Fig. 81).





Screw in Chokes Symbols / Markings

The end of the chokes are marked with stashes to determine hore.

niii Extra Full

/ Full

4 Improved Modified

#/ Modified

(iii) Improved Cylinder

Cl Cylinder

BET ORE INSTALLATION OF A CHOKE TUBE MAKE SURE THE SHOTG IN SUJNLOADED.

The chokes are right hand thread. Make sure that you do not cross thread the above. For aging of a choke lube use a soco as wrench which completes your shorour.

WARNING MAKE SURE YOU FULLY I GHTEN THE CHOKE TUBE Shooting with tooked choke tube can cause its damage or damage of your sholder.

nok into the muzzle. The deglet the topping the bote with the choke tube where the surface of the choke tube channel should be vision. The distortion of the deglets if tube at the damage of the choke tube or thousand in the bernet.

PERIODICALLY CHECK TO INSURE THE TUBE IS FULLY BEATED IN THE BARREL

After isommore the choke byte and clean that hake tube direads and location in the barre, where the choke tube thread into. Only use choke tube tube to tubercation. Only use tC choke tube with stug.

REMEMBER the choice tubob and the location in the barrel need careful handling for prevention of casual determination of the the wall sectional needless, do not leave a barrel without a choice tubo deleg in place.

you would like it buy exite choke tubes skept trap exits full etc. call: Colonia (a) 1-800-949-8088

DIRECTION FOR DISASSEMBLY

Make sure the gum is an ideded and portion in a sale circulor. Make sure it e safety is of. There is no excuse for not being lightful.

Fig 7. With the one in the forward position unscraw that



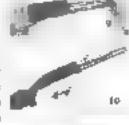
force appliance on the force of WARNING As INITIAL NO.

PERSON POLICE Stop Suital Variety of the receiver of the section.

Person is not the barrier barrier of the section.

F B use lebs kind in whilpty halter that a make the sole screwdower or your fingers to remove Bolt Cackting Handle. Insert so rewdower or back of empty cartridge Into notch and pry up handle and remove from bolt or grasp handle firmly and pull out away from receiver.

Fig 8: With the cocking handle removed from the bolt you now can grasp the gas piston and side the bolt and all ion but forward and remove the assembly from the magazine tube and receiver. Be careful because once the bolt is removed from the receiver all the pieces from the assembly are true to separate. We suggest you keep



the pure with it boilt up when reducement to the ask in by so than some ly or in not separate. See racking block placement section.

Fig. 10. The magger essence on the minority of word of all of the words of the magger associated by the second of the magger associated by the the receive of the magger associated by the the receive of the pinority of the magger associated by the the receive of the pinority of the magger associated by the the receive of the pinority of the magger associated by the the receive of the pinority of

TO LOAD YOUR SHOTGUN

- Make sure the shotgum is pointed in a sale direction at all times, the safety is angaged, and never allow fingers or objects to contact trigger
- Do not road shotgun until you are ready to fire.
- Do not disampage the aplays until you are ready to fire.
- * Make sure the ammorthat you are using is the correct size and gauge. The partie is marked will be almost introduct size on elsimathed all without use 2.3% or 3° 3.5% sixts on the
- * Visitally interest the complete of private naily pulling it is a both an ockrabally noted the political and so that there push the Collin Asiap Businessward and set you are the soft regressyld the obsention is holded thou considerable or possible to the heather the present of the political and the soft of the bolt by depressing the center telephone button.

Fig 11. Turn the shofgun upside down so that the barrol is pointing toward the ground and you are looking at the carrier latch. Now depress the carrier latch button and insert up to (5) 12.3/4" cartridges or (6) 13" or (4) 13.5".



artilioges in to the magneton tilbe. Note if it as in spring can as it magazine tube than all dependes are decreased by one round.

WARNING

Now to a partitings on the forms of level are early in the less can

ground and pull back the bott cocking handle until a cartridge moves up into the ejection port. Now release the handle and the cartridge will be carried by the bolt into the chamber



TO FIRE YOUR SHOTGUN

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- the large of all pure or double write in a safe time nomand you are ready to fire.
- * FINE CONTROL OF A STATE OF A ST
- or that is agent and his him phonomers and every medical control to the term of the second of the se
- The A harmonic at all other all objects the all of controlling and do little following.
- At Make a chipe of a label of a Safe one. If you do not have the safe of the s

PLEASE READ AND UNDERSTAND ALL WARNINGS IN THIS MANUAL BEFORE HIRD SHUT JUN. MAKE SURE YOU KNOW WHAT YOU ARE SHOOTING AT

- Yuko uro gur supor la nie reen na to vi promearing ear and eye protection.
- 2) Engage safety If not already engaged.

Unsergage the safety an integer fining only when you are leady to fire another should be pointed in a safe direction to be fired

GAS SYSTEM ADJUSTMENT

Y for MP153 has a unique self regulating gas system and is pre-left at the factory to function with 12gs 2.3.4° (1.1/4 pz) to 12gs 3.5° (steel shot). This system was not know you to the lune the function of the gun with the gas system but you can make your juntill the lover the complete ratige of it, galammunition and tenths for optimizing function for the user Simply the gas system but allows you to purpose the function of the gun to your requirements without additional parts or kits (unlike our completition).

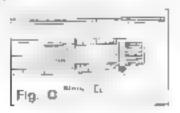
Gas by inder null in lateral inder the barretion neithor lend in the gas cylinder and leader to the same the valve antiting with the valve which provide the extremely indicate as well as with heavy loads.

Note. For the first, 00 rds use pads 1, 1/4 by or greater

Your gun was set at the factory to use 12 ga = 3.5" steel shot to 12 ga / 2.3/4" [1 174 gz., If you wish to use lead shot 12 ga. / 3.5" rounds then you use used use lead shot 12 ga. / 3.5" rounds then to use leads ower then 12 ga. / 2.5/4" 1 1/4 ox you must adjust the Gas cylinder no. as regulted (clockwise)

Never artification is Galacylinder to imprecious two complete terms in any differentials. From effect called NAC on low-or the Gas windles the nutrational bootstatus. To anythine in additional control of the Lagrangian of the La

Note: Screw the Gas will ber or not detaching he pay et fews the lectives. (Fig. 0)





To Unload Shotgun

Make sure that it is in pointing in sail. Greeken and engage safety if not already engaged. Never allow your linguillulury object to come in confact with the trigger during the unloading operation.

Fig. 3 Draw back the bolt until a cartridge is ejected or the bolt has paveled to the real fully (if there was not a cartridge in teacher noor rathing will be ejected slide in not throward until it is fully prosed. Now craw pack the right a



note forward until 11 is fully crossed. Now craw pack, he note only a cartridge is ejected. Reprint the drawing back of the politicity on one rounds are ejected.

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To some maso and in the Line Suite A field to 40 at the Arche and Arche and

At Manualty close the bolt.

E if each is the tracer are in ing so a pward) depress the carmer atchibution and then depress the carmer latch

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the gun before you load on upo the gun again.

MANUFACTURER S WARNING

THE COMPTWEE MAIST ACCEPTEDL. RESPONSIBLITY FOR THE COMPTS.

DUCK PLUG PLACEMENT

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note of the state of the state

CLEANING AND MAINTENANCE OF SHOTGUN

- A) Follow procedures for unloading shotgun as described proviously
- B) Follow procedures for disassembly of shotgun as described previously
- Materials headed to clean this shotgun are: a cleaning rod, cotton bore patches brass bore brush, powder solvent, a small soft brush and good quality gun of

WARNING: Leed or lead compounds are known to the State of Caldonia to cause cancer, birth defects, reproductive toxicity, and other exhaus physical injury. Those who clean firearms should take protective measures to evoic contact or exposure to such chemicals.

- Using the bore brush with powder solvent scrub the bartol and chamber to remove any powder and lead residue in the bore. Always and lastly, awab with sotten patch with gun oil to coat and protect the bore and chambers from rust and corresion.
- Any powder fowling on the fring wall, barrel, etc. can be easily cleaned with a brush and powder solvent.
- 6. All external surfaces should be imped down with light cost of rust proventative. Avoid using too much oil as dust and/or debris can get trapped in the oil creating a gum that in time will cause mistires.
- 6. CALITION in using solvents in gub both cleaning. Prolonged or excess contact with this hor buting can damage the gun's finish. So sure to wipe away all excess solvent and then jubicate With all.
- 7. A gun should be cleaned after firing. In addition, external parts should be wiped with an olled cloth after handling. A light oil is ordinarily all that is necessary in cleaning if the gun has not been fired or fired very little. If a gun is used frequently, it must be cleaned after each firing and regularly serviced by a professional gunsmith. If the gun has been stored, remove all excess oil and or grease before firing. Always check to be sure that no cleaning patch or other obstruction remains in the bote or chambers before firing.
- Fig. 14: Pictures the two holes in the barrel gas porting fing which must remain open and clear for the shotgun to function properly. Make sure these two holes are cleaned after each use as well as clean the pairel gas porting ring.

Fig. 15: Pictures the gas piston assembly on the magazine lubs. These parts must be cleaned and lightly pited after each use.





DANGER - AMMUNITION WARNING

Firmarms may be damaged and serious injury or death to the shooter or by standar may result from any condition which contributes to the generation of excessive pressure or uncontrolled release of gas within the firearm. Such adverse conditions can be caused by bere or chamber obstruction, propellant powder overloads or by defective, incorrect or improperly loaded and assembled cartridge components. Even the strongest firearm can be blown up as a result of excessive pressure. It is extremely dangerous to use a cartridge whose pressure is greater than that developed by cartridges loaded to inclustry standards.

AMMUNITION (CARTRIDGES) NOTICE

We specifically disclaim responsibility for any damage, injury or death obcurring in connection with or as the result of the use of European American Amony shotgens of faulty, non-standard, re-manufactured, hand loaded or releaded ammunition, used partridges or cartridges other than factory cartridges for which the firearm was originally chambered.

LUBRICATION WARNING

Firing a shatgun with oil, grease or any other material even pertially obstructing the bore may result in damage to the shotgun and injury to the shoter and mose nearby. Do not spray or apply lubricants directly on emmunition. If the powder charge of a cartridge is affected by the substant, it may not be ignited, but the energy from the primar may be sufficient to push the buildt into the bore where it may become ludged. Firing a subsequent buildt into the obstructed bore will damage the shotgun and may cause injury to the shooter and those nearby. Use lubricants property. You are responsible for the proper care and maintenance of your firearm and ammunition.

ONE YEAR LIMITED WARRANTY

All European American Armory Corp. firearms are warranted to the original rotal customer for one year from date of purchase against detects in material and workmanship. All parts and labor or replacement at our option are povered. Wood Stock and Wood Forend are not covered by the One Year Limited Warranty The warranty on the wood stock and forend is 60 days from purchase and only covers manufactured and material defects.)

Transportation to and from our repair facilities, damage caused by fallore to purform normal mointenance, sales outside the United States, damage due to use of high velocity, high pressure, reloaded or other nonstandard ammurition, or any unauthorized repair, modification, misuse, abuse, farming the hommer or alteration of the product is not covered by this Limited Warranty.

Any implied warranter, including the Implied Warranties of merchantability and itness for a particular purpose, are limited to one year from date of original retail purchase. Consequential or incidental damages and/or expenses, or any other expenses are not covered by this warranty. To obtain warranty performance send your irrearm, freight prepaid, with probing retail purchase and \$10.00 dollars for return freight to:

European American Armory Corp. 3855 North U.S. Highway One Coopa, Florida 32928

△ WARNING △

Children are attracted to end can operate firearms that can cause savers injuries or death.

Prevent child access by always keeping guns locked away and unloaded when not in use.

If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

A ADVERTENCIA A

A los niños los atraen las armas de fuego y las pueden hacer funcioner. Ellas pueden causarse lesiones graves y in muerta.

Evite que los niños tengan acceso a las armas de l'uego guardándolas siempre con llave y descargadas quando no las está utilizando.

Si ustod tione una arma de tuego cargada en el lugar en que un niño tiene acceso a ella y la usa indebidamente, la pueden dar una multa o enviaria a la carcel.

WARNING

Altering or modifying parts and/or internal sateties is dangerous and will void the warranty. This shortgus was manufactured to perform properly with the original parts as designed. It is your duty to make sure any parts you buy are made for this firearm and are installed correctly and that neither the replacements nor originals are altered or changed. Your gun is a complex precision tool with many parts that must relate correctly to other parts in order for proper and sate operation. Putting a gun logether wrong or with incorrect or modified parts can result in a damaged gun, danger, and injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.

YOUR OWNERS' MANUAL

Always keep this manual with your firearm. Make sure you understand all the warnings, operation instructions and safety procedures. When you lend, give or self the firearm, be sure this manual goes with it. You can get a copy of this manual from European American Armory on request.

ALL PARTS ORDERS ARE SUBJECT TO A \$10.00 CHARGE FOR SHIPPING AND HANDLING. Please state Model. Caliber, Sonal Number, and Finish Golor when ordering. For pans, information and service centact European American Armory Gorp., 3855 North U.S. Highway One, Codes, Fiorida 32926. Phone: (321) 639-4842. E-mail: eaacorp@bv.net. Web Site: www.eaacorp.com